

Atty. Docket No. 155603-0195
Express Mail Label No.: US593464078US

UNITED STATES PATENT APPLICATION

FOR

SELF-ALIGNING MECHANISM FOR PNEUMATIC VIBRATION ISOLATORS

INVENTOR:

W. Bowie Houghton
Herman B. Keil

PREPARED BY:

IRELL & MANELLA LLP
840 Newport Center Drive
Suite 400
Newport Beach, California 92660
(949) 760-0991

09901922-070901

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to pneumatic vibration isolators.

2. Background Information

Vibration isolators are used to isolate and damp vibration and shock loads, which might otherwise be applied to a working surface from the floor or other surface.

Vibration isolators also are used to damp shock or vibration disturbances, which may be on or applied to an isolated payload. For example, vibration isolators typically support the table of semiconductor fabrication equipment to both isolate and damp shock and vibration from the floor that are caused by the docking of a wafer pallet.

Some vibration isolators contain a piston that moves within an air filled cylinder. For example, U.S. Patent No. 3,784,146 issued to Matthews and U.S. Patent No. 5,071,108 issued to Houghton disclose vibration isolators with a pneumatic piston that is coupled to a support plate by a plurality of cables. The support plate is typically attached to a payload such as a table, test or

manufacturing equipment. The support plate may have a shaft that extends down into a damping fluid. Horizontal movement of the payload and attached support plate may be damped by movement of the shaft within the damping fluid.

5 The cables allow the support shaft to move relative to the piston.

The air within a pneumatic isolator is typically released before a payload is attached to the support plate of the isolator. The '108 patent provides a centering scheme to insure that the isolators are centered when the payload is attached to the support plate. Unfortunately, the support plate can still rotate during the installment process. Rotation of the support plate may twist the cables within the isolator. The twisted cables may reduce the efficiency of the isolator.

BRIEF SUMMARY OF THE INVENTION

One embodiment of the present invention includes a vibration isolator with a self-aligning support plate. The isolator includes a housing that has an outer non-circular seat and a support plate which has a non-circular shoulder. The support plate is coupled to a pendulum assembly.

FO6020" 226T0660

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a cross-sectional view of an embodiment of a vibration isolator of the present invention;

Figure 2 is a top view showing a non-circular seat of an isolator housing;

Figure 3 is a bottom view showing a non-circular shoulder of an isolator support plate;

Figure 4 is a bottom inner view of the isolator housing showing an inner alignment seat;

Figure 5 is a top view of an isolator piston showing an alignment surface of the piston.

106020-226T0660

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

1506070-22610660
1901922-070904
The applicants disclose a vibration isolator with non-circular seating features that allow a payload to be attached to a support plate without twisting cables of the isolator. The cables couple the support plate to a piston that can move within an air charged housing. The support plate may have a non-circular shoulder that can sit within a non-circular seat of the housing when the isolator is deflated. The non-circular shapes prevent rotation of the support plate and twisting of the cables when the payload is attached to the deflated isolator. The vibration isolator may also have anti-rotation features to prevent twisting of the cables when the isolator is charged and the support plate is in a fully extended position.

Referring to the drawings more particularly by reference numbers, Figure 1 shows an embodiment of a vibration isolator 10 of the present invention. The isolator 10 may include a housing 12 that contains an inner cylinder 14. The inner cylinder 14 includes a first inner chamber 16. The cylinder 14 is located within a second inner chamber 18 of the housing 12. A damping element 20,

such as an orifice or sintered block, provides fluid communication between the first inner chamber 16 and the second chamber 18.

Located within the first inner chamber 16 is a piston 22 that is coupled to the housing 12 by a diaphragm 24. The diaphragm 24 seals the inner chamber 16 while allowing the piston 22 to move relative to the housing 12. The second chamber 18 may be coupled to an external source (not shown) of pressurized fluid through a leveling port 26. By way of example, the external source may provide pressurized air to the second 18 and first 16 inner chambers.

The piston 22 may be coupled to the support post 28 of a support plate 30 by a plurality of cables 32. The support plate 30 may be attached to a payload 34. By way of example, the payload 34 may be an optical bench or the base of an x-y table. The piston 22 may include an inner cavity 36 that contains a damping fluid 38. Horizontal shock and/or vibrational movement of the payload 34 and support plate 30 may be damped by movement of the support post 28 within the damping fluid 38. The cables 32 allow

the support shaft 28 to move within the inner cavity 36 of the piston 22.

As shown in Figure 2 the housing 12 may have a non-circular seat 40. As shown in Figure 3, the support plate 30 may have a non-circular shoulder 42. The shapes of the seat 40 and shoulder 42 should be such to prevent rotation of the support plate 30 relative to the housing 12 when fluid is deflated from the isolator 10. Although octagonal shapes are shown, it is to be understood that other non-circular shapes may be employed in the present invention, including configurations which align in only one orientation.

Referring to Fig. 1, the housing seat 40 may have a tapered surface 44 to lead the shoulder 42 into proper alignment. The shoulder 42 may also have a rounded corner 46 to assist with the seating of the support plate 30.

In operation, the fluid is deflated from the isolator 10 wherein the support plate 30 moves down into the housing seat 40. The payload 34 can then be attached to the support plate 30. The non-circular shoulder 42 and housing seat 40 prevent the support plate 30 from rotating and

twisting the cables 32 when the payload 34 is assembled to the isolator 10.

The housing 12 may have a non-circular seat 48 and the piston 22 may have a non-circular outer surface 50 as shown in Figures 4 and 5, respectively, that align the support plate 30 when the isolator 10 is fully inflated. The non-circular seat 48 and non-circular outer piston surface 50 may prevent rotation of the support plate 30 in the fully extended position. Such a feature would allow the payload 34 to be attached to the plate 30 without twisting the cables 32 even when the isolator 10 is fully charged. The non-circular seat 48 may include a tapered surface 52 to lead the piston 22 to a centered position. Likewise, the piston 22 may have rounded corners 54 to assist in alignment with the housing 12.

While certain exemplary embodiments have been described and shown in the accompanying drawings, it is to be understood that such embodiments are merely illustrative of and not restrictive on the broad invention, and that this invention not be limited to the specific constructions and arrangements shown and described, since various other

modifications may occur to those ordinarily skilled in the art.

FO6020-226F0660